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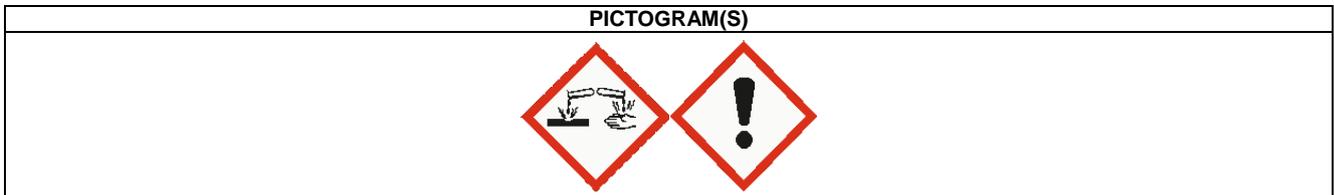
**1. PRODUCT AND COMPANY IDENTIFICATION**

**Product name:** BONDERITE L-MR B-415 **IDH number:** 1916190  
**Product type/use:** Water Soluble Cooling Lubricants for Metal Working  
**Restriction of Use:** None identified **Region:** United States  
**Company address:** Henkel Corporation  
 One Henkel Way  
 Rocky Hill, Connecticut 06067  
**Contact information:**  
 Telephone: +1 (860) 571-5100  
 MEDICAL EMERGENCY Phone: Poison Control Center  
 1-877-671-4608 (toll free) or 1-303-592-1711  
 TRANSPORT EMERGENCY Phone: CHEMTREC  
 1-800-424-9300 (toll free) or 1-703-527-3887  
 Internet: www.henkelna.com

**2. HAZARDS IDENTIFICATION**

EMERGENCY OVERVIEW	
<b>DANGER:</b>	CAUSES SKIN IRRITATION. MAY CAUSE AN ALLERGIC SKIN REACTION. CAUSES SERIOUS EYE DAMAGE.

HAZARD CLASS	HAZARD CATEGORY
SKIN IRRITATION	2
SERIOUS EYE DAMAGE	1
SKIN SENSITIZATION	1



**Precautionary Statements**

**Prevention:** Avoid breathing vapors, mist, or spray. Wash affected area thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, eye protection, and face protection.  
**Response:** IF ON SKIN: Wash with plenty of water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical attention. Take off contaminated clothing.  
**Storage:** Not prescribed  
**Disposal:** Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

**3. COMPOSITION / INFORMATION ON INGREDIENTS**

Hazardous Component(s)	CAS Number	Percentage*
Distillates (petroleum), hydrotreated heavy naphthenic	64742-52-5	10 - 30
Boric acid compound with dicyclohexylamine (1:1)	860382-11-2	5 - 10
N,N,N',N'-Tetramethyl-2,2'-oxybis(ethylamine)	3033-62-3	1 - 5
Monoethanolamine	141-43-5	0.1 - 1

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\* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

#### 4. FIRST AID MEASURES

<b>Inhalation:</b>	If inhaled, immediately remove the affected person to fresh air. If symptoms develop and persist, get medical attention.
<b>Skin contact:</b>	Immediately wash skin thoroughly with soap and water. If symptoms develop and persist, get medical attention.
<b>Eye contact:</b>	In case of contact with the eyes, rinse immediately with plenty of water for 15 minutes, and seek immediate medical attention.
<b>Ingestion:</b>	Get medical attention. DO NOT induce vomiting unless directed to do so by medical personnel.
<b>Symptoms:</b>	See Section 11.
<b>Notes to physician:</b>	This material, if aspirated into the lungs, may cause chemical pneumonitis; treat the affected person appropriately.

#### 5. FIRE FIGHTING MEASURES

<b>Extinguishing media:</b>	Water spray (fog), foam, dry chemical or carbon dioxide.
<b>Special firefighting procedures:</b>	Wear full protective clothing. Wear self-contained breathing apparatus.
<b>Unusual fire or explosion hazards:</b>	This product is an aqueous mixture and although it will exhibit a flash point, it will not support combustion.
<b>Hazardous combustion products:</b>	Upon decomposition, this product may yield gaseous nitrogen oxides, carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons.

#### 6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

<b>Environmental precautions:</b>	Prevent further leakage or spillage if safe to do so. Wear appropriate protective equipment and clothing during clean-up. Do not allow product to enter sewer or waterways.
<b>Clean-up methods:</b>	Absorb spill with inert material. Shovel material into appropriate container for disposal. Dispose of according to Federal, State and local governmental regulations.

#### 7. HANDLING AND STORAGE

<b>Handling:</b>	Avoid contact with eyes, skin and clothing. Wash thoroughly after handling. Avoid breathing vapors or mists of this product. For industrial use only. Do not mix this product with fluids which contain NITRITES/NITRATES. NITROSAMINE may be formed.
<b>Storage:</b>	For safe storage, store between 5 °C (41°F) and 38 °C (100.4 °F)

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Distillates (petroleum), hydrotreated heavy naphthenic	5 mg/m <sup>3</sup> TWA Inhalable fraction.	5 mg/m <sup>3</sup> PEL Mist. 500 ppm (2,000 mg/m <sup>3</sup> ) PEL	None	None
Boric acid compound with dicyclohexylamine (1:1)	None	None	None	None
N,N,N',N'-Tetramethyl-2,2'-oxybis(ethylamine)	0.05 ppm TWA 0.15 ppm STEL (SKIN)	None	None	None
Monoethanolamine	6 ppm STEL 3 ppm TWA	3 ppm (6 mg/m <sup>3</sup> ) PEL	None	None
Preservative	None	None	None	None

<b>Engineering controls:</b>	Provide local and general exhaust ventilation to effectively remove and prevent buildup of any vapors or mists generated from the handling of this product.
<b>Respiratory protection:</b>	If ventilation is not sufficient to effectively prevent buildup of aerosols, mists or vapors, appropriate NIOSH/MSHA respiratory protection must be provided.
<b>Eye/face protection:</b>	Wear safety glasses; chemical goggles (if splashing is possible).
<b>Skin protection:</b>	Chemical resistant, impermeable gloves. Gloves should be tested to determine suitability for prolonged contact. Use of impervious apron and boots are recommended.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

<b>Physical state:</b>	Liquid
<b>Color:</b>	Amber
<b>Odor:</b>	Amine
<b>Odor threshold:</b>	Not available.
<b>pH:</b>	9.67
<b>Vapor pressure:</b>	Not determined
<b>Boiling point/range:</b>	100 °C (212°F)calculated
<b>Melting point/ range:</b>	Not applicable
<b>Specific gravity:</b>	0.970
<b>Vapor density:</b>	Not determined
<b>Flash point:</b>	Not determined
<b>Flammable/Explosive limits - lower:</b>	Not determined
<b>Flammable/Explosive limits - upper:</b>	Not determined
<b>Autoignition temperature:</b>	Not determined
<b>Flammability:</b>	Not applicable
<b>Evaporation rate:</b>	Not applicable
<b>Solubility in water:</b>	Disperses in water as emulsion
<b>Partition coefficient (n-octanol/water):</b>	Not determined
<b>VOC content:</b>	Not determined
<b>Viscosity:</b>	240 mPa.s
<b>Decomposition temperature:</b>	Not available.

## 10. STABILITY AND REACTIVITY

<b>Stability:</b>	Stable at normal conditions.
<b>Hazardous reactions:</b>	None under normal processing.
<b>Hazardous decomposition products:</b>	Upon decomposition, this product may yield gaseous nitrogen oxides, carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons.
<b>Incompatible materials:</b>	Nitrites may react with organic amines to form nitrosamines which can cause cancer.
<b>Reactivity:</b>	This product may react with strong acids or oxidizing agents.
<b>Conditions to avoid:</b>	Keep away from heat, ignition sources and incompatible materials.

## 11. TOXICOLOGICAL INFORMATION

**Relevant routes of exposure:** Skin, Inhalation, Eyes, Ingestion

### Potential Health Effects/Symptoms

**Inhalation:** This product is irritating to the respiratory system.  
**Skin contact:** This product is irritating to the skin. May cause skin sensitization.  
**Eye contact:** This product is severely irritating to the eyes and may cause irreversible damage including burns and blindness.  
**Ingestion:** Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Distillates (petroleum), hydrotreated heavy naphthenic	Inhalation LC50 (Rat, 4 h) = > 4.026 mg/l Inhalation LC50 (Rat, 4 h) = 2.18 mg/l Inhalation LC50 (Rat, 4 h) = 10.5 mg/l Inhalation LC50 (Rat, 4 h) = > 5.2 mg/l Inhalation LC50 (Rat, 4 h) = < 5.7 mg/l	Irritant
Boric acid compound with dicyclohexylamine (1:1)	None	Irritant, Skin, Gastrointestinal, Central nervous system, Reproductive, Developmental, Blood
N,N,N',N'-Tetramethyl-2,2'-oxybis(ethylamine)	Inhalation LC50 (Rat, 4 h) = 4 mg/l Inhalation LC50 (Rat, 4 h) = 16 mg/l Inhalation LC50 (Rat, 4 h) = > 2.204 mg/l	Irritant, Kidney, Eyes
Monoethanolamine	Oral LD50 (Rat) = 10.2 g/kg Oral LD50 (Mouse) = 700 mg/kg Dermal LD50 (Rabbit) = 1,025 mg/kg	Irritant, Kidney, Liver, Corrosive, Respiratory, Developmental
Preservative	Inhalation LC50 (Rat, 4 h) = 1.08 mg/l	Irritant

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Distillates (petroleum), hydrotreated heavy naphthenic	No	No	No
Boric acid compound with dicyclohexylamine (1:1)	No	No	No
N,N,N',N'-Tetramethyl-2,2'-oxybis(ethylamine)	No	No	No
Monoethanolamine	No	No	No
Preservative	No	No	No

## 12. ECOLOGICAL INFORMATION

**Ecological information:** Do not empty into drains, soil or bodies of water.

## 13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

**Recommended method of disposal:** Dispose of according to Federal, State and local governmental regulations.

## 14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

### U.S. Department of Transportation Ground (49 CFR)

**Proper shipping name:** Not regulated  
**Hazard class or division:** None  
**Identification number:** None  
**Packing group:** None

### International Air Transportation (ICAO/IATA)

<b>Proper shipping name:</b>	Not regulated
<b>Hazard class or division:</b>	None
<b>Identification number:</b>	None
<b>Packing group:</b>	None

#### Water Transportation (IMO/IMDG)

<b>Proper shipping name:</b>	Not regulated
<b>Hazard class or division:</b>	None
<b>Identification number:</b>	None
<b>Packing group:</b>	None

## 15. REGULATORY INFORMATION

### United States Regulatory Information

<b>TSCA 8 (b) Inventory Status:</b>	All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.
<b>TSCA 12 (b) Export Notification:</b>	None above reporting de minimis
<b>CERCLA/SARA Section 302 EHS:</b>	None above reporting de minimis.
<b>CERCLA/SARA Section 311/312:</b>	Immediate Health, Delayed Health
<b>CERCLA/SARA Section 313:</b>	None above reporting de minimis.
<b>California Proposition 65:</b>	This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

### Canada Regulatory Information

<b>CEPA DSL/NDL Status:</b>	One or more components are not listed on, and are not exempt from listing on either the Domestic Substances List or the Non-Domestic Substances List.
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## 16. OTHER INFORMATION

**This safety data sheet contains changes from the previous version in sections:** New Safety Data Sheet format.

**Prepared by:** Regulatory Affairs

**Issue date:** 08/15/2022

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