



Revision Number: 004.0

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1. PRODUCT AND COMPANY IDENTIFICATION

Product name: BONDERITE L-FG F-54 FORGING LUBRICANT ACHESON known as F-54
IDH number: 1225015
Product type: Lubricant
Restriction of Use: None identified
Region: United States
Company address: Henkel Corporation, One Henkel Way, Rocky Hill, Connecticut 06067
Contact information: Telephone: +1 (860) 571-5100
 MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711
 TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887
 Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

WARNING: CAUSES SKIN IRRITATION.
 MAY CAUSE AN ALLERGIC SKIN REACTION.
 CAUSES SERIOUS EYE IRRITATION.

HAZARD CLASS	HAZARD CATEGORY
SKIN IRRITATION	2
EYE IRRITATION	2A
SKIN SENSITIZATION	1

PICTOGRAM(S)



Precautionary Statements

Prevention: Avoid breathing vapors, mist, or spray. Wash affected area thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, eye protection, and face protection.
Response: IF ON SKIN: Wash with plenty of water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing.
Storage: Not prescribed
Disposal: Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Sodium salt	Proprietary	10 - 20
Triazine compound	Proprietary	0.1 - 1

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

Inhalation:	If inhaled, immediately remove the affected person to fresh air. If symptoms develop and persist, get medical attention.
Skin contact:	Remove contaminated clothing and footwear. Immediately wash skin thoroughly with soap and water. If symptoms develop and persist, get medical attention.
Eye contact:	In case of contact with the eyes, rinse immediately with plenty of water for 15 minutes, and seek immediate medical attention.
Ingestion:	Get medical attention. DO NOT induce vomiting unless directed to do so by medical personnel.
Symptoms:	See Section 11.
Notes to physician:	Treat symptomatically and supportively.

5. FIRE FIGHTING MEASURES

Extinguishing media:	Use media appropriate for surrounding material.
Special firefighting procedures:	Wear full protective clothing. Wear self-contained breathing apparatus.
Unusual fire or explosion hazards:	May liberate large quantities of dense, foul-smelling smoke which may contain unidentified toxic gasses.
Hazardous combustion products:	Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons. Oxides of nitrogen.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Prevent further leakage or spillage if safe to do so. Wear appropriate protective equipment and clothing during clean-up. Do not allow product to enter sewer or waterways.
Clean-up methods:	Absorb spill with inert material. Shovel material into appropriate container for disposal. Dispose of according to Federal, State and local governmental regulations.

7. HANDLING AND STORAGE

- Handling:** Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Provide adequate ventilation. For industrial use only.
- Storage:** For safe storage, store between 5 °C (41°F) and 32 °C (89.6 °F) Keep container tightly closed and in a cool, well-ventilated place away from incompatible materials. Protect from freezing.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Sodium salt	None	None	None	None
Triazine compound	None	None	None	None

- Engineering controls:** Ventilation should effectively remove and prevent buildup of any vapor/mist/fume/dust generated from the handling of this product.
- Respiratory protection:** When dusts or thermal processing fumes are generated and ventilation is not sufficient to effectively remove them, appropriate NIOSH/MSHA approved respiratory protection must be provided.
- Eye/face protection:** Wear chemical goggles; face shield (if splashing is possible).
- Skin protection:** Chemical resistant, impermeable gloves. Gloves should be tested to determine suitability for prolonged contact. Use of impervious apron and boots are recommended.

9. PHYSICAL AND CHEMICAL PROPERTIES

- | | |
|---|--------------------------|
| Physical state: | Liquid |
| Color: | Water white |
| Odor: | Mild |
| Odor threshold: | Not available. |
| pH: | 8.5 - 9.5 |
| Vapor pressure: | Not determined |
| Boiling point/range: | 100 °C (212°F)calculated |
| Melting point/ range: | < 0 °C (< 32°F) |
| Specific gravity: | 1.08 - 1.1 |
| Vapor density: | Not determined |
| Flash point: | Not applicable |
| Flammable/Explosive limits - lower: | Not applicable |
| Flammable/Explosive limits - upper: | Not applicable |
| Autoignition temperature: | Not applicable |
| Flammability: | Not applicable |
| Evaporation rate: | 1 (Water = 1) |
| Solubility in water: | Complete |
| Partition coefficient (n-octanol/water): | Not determined |
| VOC content: | 0 %; 0 g/l (calculated) |
| Viscosity: | 2,200 - 4,000 cp |
| Decomposition temperature: | Not available. |

10. STABILITY AND REACTIVITY

Stability:	Stable at normal conditions.
Hazardous reactions:	Will not occur.
Hazardous decomposition products:	Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons.
Incompatible materials:	This product may react with strong acids or oxidizing agents. Halogenated compounds. Avoid contact with iron, aluminum, zinc, copper and strong bases.
Reactivity:	Not available.
Conditions to avoid:	Keep away from heat, ignition sources and incompatible materials.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes

Potential Health Effects/Symptoms

Inhalation:	Inhalation of mist or spray may cause irritation of the respiratory tract and nasal passages.
Skin contact:	This product may cause irritation to the skin.
Eye contact:	Liquid or vapor can cause moderate to severe irritation.
Ingestion:	Ingestion can cause gastrointestinal irritation, nausea, vomiting and diarrhea.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Sodium salt	None	Irritant, Respiratory, Nervous System, Gastrointestinal, Liver, Kidney
Triazine compound	None	Irritant, Allergen

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Sodium salt	No	No	No
Triazine compound	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: No data available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal:	Follow all local, state, federal and provincial regulations for disposal.
Hazardous waste number:	Material, if discarded, is not expected to be a characteristic hazardous waste under RCRA.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

International Air Transportation (ICAO/IATA)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

Water Transportation (IMO/IMDG)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.
TSCA 12 (b) Export Notification: None above reporting de minimis

CERCLA/SARA Section 302 EHS: None above reporting de minimis.
CERCLA/SARA Section 311/312: None above reporting de minimis.
CERCLA/SARA Section 313: Immediate Health, Delayed Health
None above reporting de minimis.
None above reporting de minimis.

California Proposition 65: No California Proposition 65 listed chemicals are known to be present. No California Proposition 65 listed chemicals are known to be present.

Canada Regulatory Information

CEPA DSL/NDSL Status: All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: New Safety Data Sheet format. 9

Prepared by: Product Safety and Regulatory Affairs

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